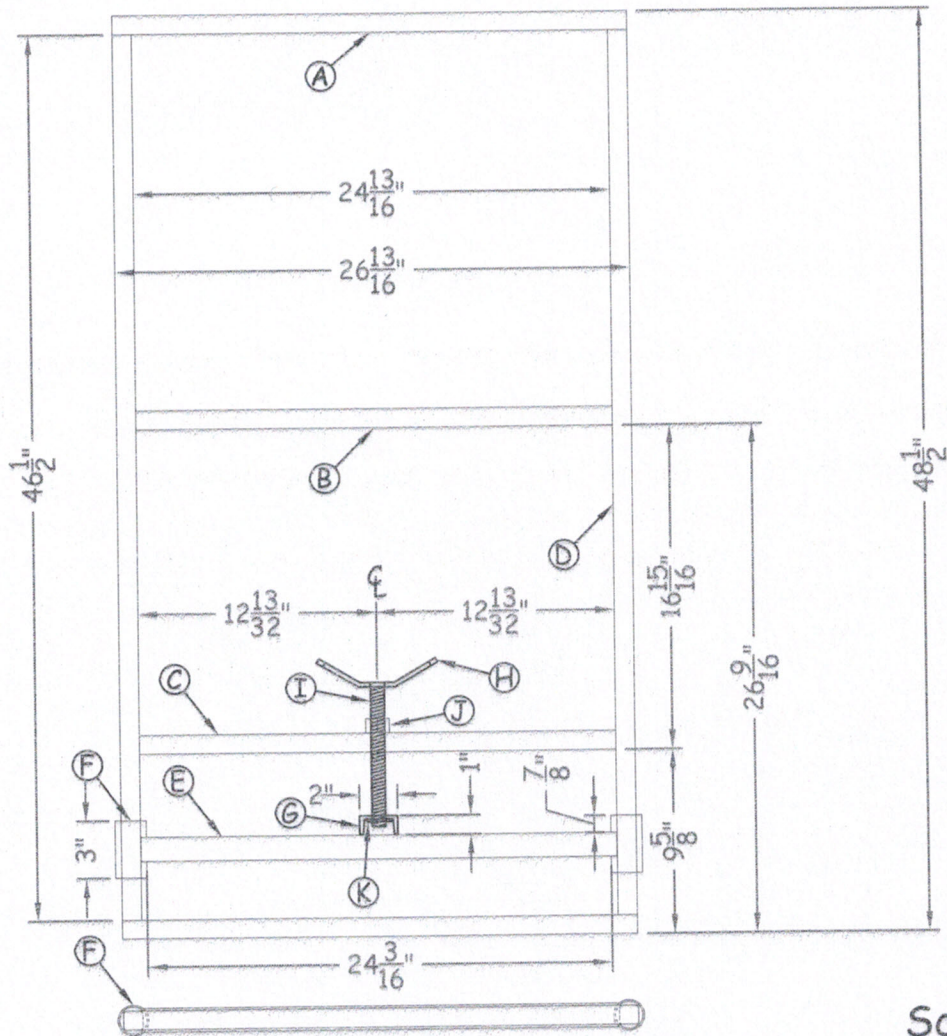


# Stage Clamp-On End Guard

| Mark | Name             | Qty. | Material               | Details  | Item Number |
|------|------------------|------|------------------------|--|-------------|
| A    | Header           | 2    | 1"sq x 26-13/16"       | (14ga) Saw Cut                                       | -           |
| B    | Top Rung         | 1    | 1"sq x 24-13/16"       | (14ga) Saw Cut                                       | -           |
| C    | Bottom Rung      | 1    | 1"sq x 24-13/16"       | (14ga) Plasma Cut w/ Ø7/8" hole thru center          | -           |
| D    | Vertical         | 2    | 1" sq x 46-1/2"        | (14ga) Saw Cut                                       | -           |
| E    | Horizontal Slide | 1    | 1-1/4"sq x 24-3/16"    | (inside)(14ga) Plasma Cope both ends for 1-5/8"      | -           |
| F    | Sleeve           | 2    | 1-5/8" x 3"            | (13ga) Saw Cut                                       | -           |
| G    | Channel          | 1    | 2"x1"x3/16"x1-1/4"     | (Channel Iron) Saw cut, Punch Ø7/8" hole in center   | -           |
| H    | Wing             | 1    | 1/4" x 1-1/2" x 6-7/8" | Flat Plasma, Bend 30° @ 2-1/2" Each End -special die | -           |
| I    | Coil Rod         | 1    | 3/4" x 8-1/8" coil rd  | Cold Saw   | -           |
| J    | 3/4" Nut         | 1    | 3/4" coil nut          | Pre-made   | -           |
| K    | Flat Washer      | 1    | 7/16" Flat Washer      | Weld on to Coil Rod @ End                            | -           |

## Special Instructions:

Gate pulls open to ≈6-3/8", Clamps to ≈1-1/4".



Scale 1:10



Drawing Tolerance = .063

|               | BY  | DATE  | Item Number |
|---------------|-----|-------|-------------|
| Drawn By      | DEE | 7/11  | SEGCL       |
| Approved By   |     |       |             |
| Revision Date | AA  | 02/16 |             |